

Date: Monday, 26/02/2007 8:27:45 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER SPACER
Job Number	: 30971	Part Number	: D23971
Estimate Number	: 11865	Drawing Number	: D2397 REV C
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 26/02/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Type	: SMALL /MED FAB
First Issue	: N/A		
Previous Run	: 29809	Material	: N/A
Written By	:	Due Date	: 05/03/2007
Checked & Approved By	:	Qty:	31
Comment	: Est. A98.12.15 New Issue DM		
Um:	Each		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2397	Cushion	
		Comment: Qty.: 0.0675 sf(s)/Unit Total : 2.0924 sf(s) D2397 1/16" NEOPRENE BATCH: <i>B16919</i>	<i>B16919</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200	<i>x31</i> <i>ml 07/02/26</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>SB 07/02/26</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>5 C7/4/26 (3C)</i>	<i>GA took 1 ml 07/02/26</i>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<i>(B1) 07/02/27</i>

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/02/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**



DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03		TITLE RUBBER CUSHION	SCALE 2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

**RELEASED**  
98.12.14 KE

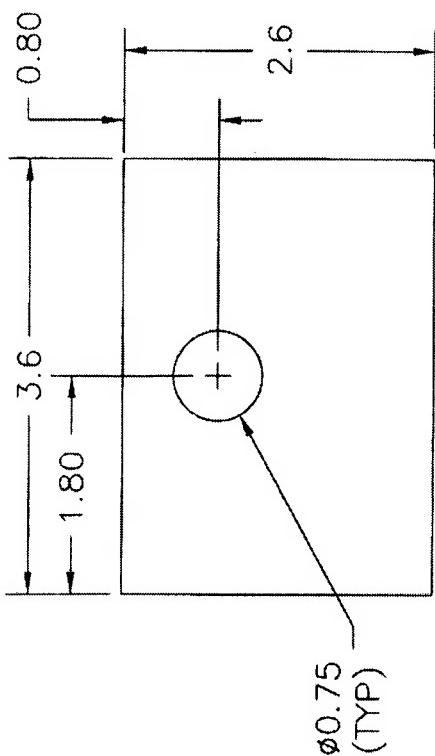
~~SUPERSEDED BY~~

**UNDER REVIEW**

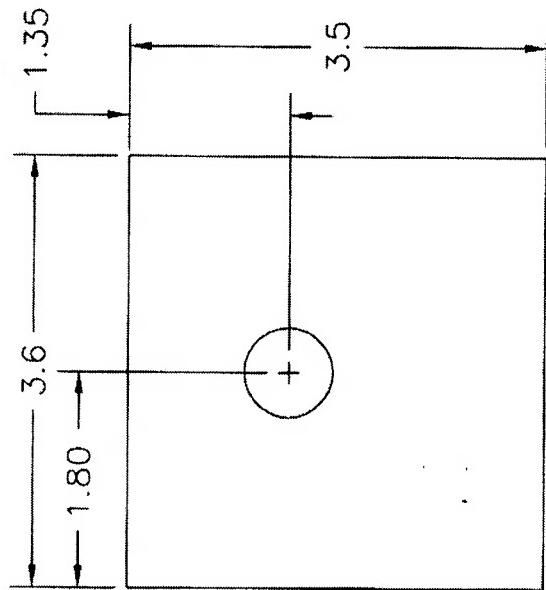
*01/03/95 AP*

~~DESIGN OK, BUT CHECK  
WITH JB BEFORE  
MANUFACTURE~~

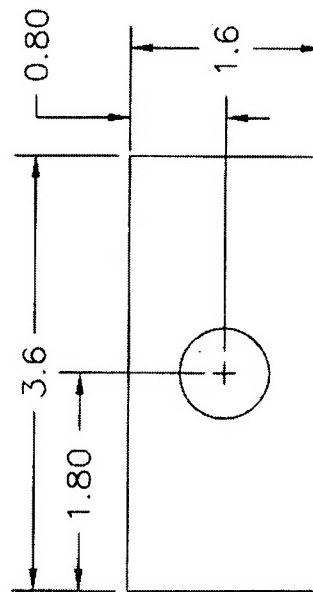
*AP 09.11.95*



D2397-1  
CUT USING DT8199



D2397-5  
CUT USING DT8198



D2397-3  
CUT USING DT8199

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

*AP 30/9/95*